



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D4277-9**  
**Job Sheet 169029**



Part No: D4277-9

Job Qty: 6 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 12/4/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D SHEETS 1,2 IPP Rev:A 10.11.12 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG  
REV.C DD verf:EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off      |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|---------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |               |
| 90    | Start up Operation | 6 Ea  |            | 12/2/17  | 0.00      | 0.00    | Start Up Large Fab-6  |           | DG 2017-11-30 |
| 100   | Large Fab          | 6 pcs |            | 12/4/17  | 0.00      | 0.85    | Large Fab 8           |           | DG 2017-11-30 |
| 110   | QC                 | 6 pcs |            | 12/4/17  | 0.00      | 0.00    | QC6                   |           | 38            |
| 120   | Packaging          | 6 pcs |            | 12/4/17  | 0.00      | 0.00    | Packaging Large Fab   | 3-1       | DG 2017-11-30 |
| 130   | QC21-SA            | 6 Ea  |            | 12/4/17  | 0.00      | 0.00    | QC21                  |           | DAS           |

Part Op 100 - 1- Cut tube as per dwg D4277 2- Remove marking, deburr  
Descriptions: 120 - \*\*\*STOCK IN BASKET CELL\*\*\*

21 DEC 11 2017  
9-83

### Job Allocations

| Operation             | Component Part   | Required | Inventory | Allocated | Std Qty |
|-----------------------|------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | M304TS0.500W.049 | 7        | 1,463     | 0         | 0       |

1.38559



**S015811**



Rib

**PART NO: D4277-9**  
**Revision:**  
**Operation: Start up Operation**  
**Change No:**

**Dart Aerospace Ltd.**

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Mfg Date: 11/30/17

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